## PATENT ABSTRACTS OF JAPAN

(11)Publication number:

04-031396

(43)Dat of publication of application: 03.02.1992

(51)Int.CI.

C30B 25/14 C30B 29/40 C30B 29/42 // H01L 21/205

(21)Application number: 02-132514

(71)Applicant: FUJITSU LTD

(22)Date of filing:

24.05.1990

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## (54) GROWTH OF SEMICONDUCTOR CRYSTAL

## (57)Abstract:

PURPOSE: To form a monomolecular layer of atomic layer epitaxy in a short time in forming a thin film of semiconductor single crystal from two or more kinds of constituent elements by forming a substantial part of film thickness from low-temperature thermally decomposable raw materials and the rest of the film from raw materials decomposable at a higher temperature.

CONSTITUTION: Raw materials of two or more kinds of constituent elements are alternately fed by an atomic layer epitaxy, a thin film of semiconductor single crystal is grown by each mono-atomic layer and piled to form semiconductor crystal. In the operation, for example, in growing a thin film of single crystal of GaAs, a monoatomic layer of Ga is formed from a trialkylgallium except trimethylgallium and trimethylgallium and a monoatomic layer of As is formed from arsine. Consequently, time required for formation of a monomolecular layer by atomic epitaxy is extremely shortened.

## **LEGAL STATUS**

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]

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